

OFFER:

- Laser Cutting (Oxygen & Nitrogen)
- Bending and Rolling
- Aluminium, steel and stainless steel welding
- Shielded welding by MIG/MAG method
- Welding by TIG method
- Spot welding
- Plate shears (hydraulic stop, cutting length up to 3m)
- Machining parts including finishing
- Painting, galvanizing, hot-dip galvanizing - KOOPERATIONS
- Pressing (we also provide pressing tools)
- Transportation
- Production of Pallets and Wooden Packaging

SGS

SINCE 2011 WE HAVE IMPLEMENTED A
QUALITY MANAGEMENT SYSTEM
ISO 9001:2008

CNC LASER CUTTING

TRUMPF TruLaser 3030 L49 and L95



power output 6000W
 cutting area 3000x1500 mm
 accuracy of the cut +/- 0,05 mm

sheet thickness

black steel max. 20 mm
 stainless steel max. 20 mm
 aluminium max. 15 mm
 cooper max. 8 mm
 brass max. 8 mm

CNC BENDING

TRUMPF TruBend 5230 a 5170



pressing force up to 2300 kN
 max. bending length up to 3230 mm
 materials black steel up to 12 mm
 stainless steel up to 6 mm
 aluminium up to 10 mm

CNC TURNING

CNC turning machine STYLE 510



swing over bed 510 mm
 swing over cross slide 300 mm
 distance between centers 350 mm
 main spindle bore ø80 mm

CNC WELDING ROBOT

Cloos Qirox QRH 280



welding materials steel, alu., stainless (MIG, MAG, TIG)
 load capacity up to 250 kg
 weldment size up to 810 mm

TABLE BLASTING

Spolmont TSM 1-250



max. part diemnsions Ø 900 mm, height 500 mm
 max. table load weight 180 kg
 rotary table size Ø 1 000 mm

CNC MILLING

CNC lathe STYLE BT 1500E
and MC1000



	BT 1500E	MC1000
X - axis	1500 mm	1500 mm
Y - axis	650 mm	680 mm
Z - axis	600 mm	880 mm
machine table	610x1810 mm	600x1700 mm